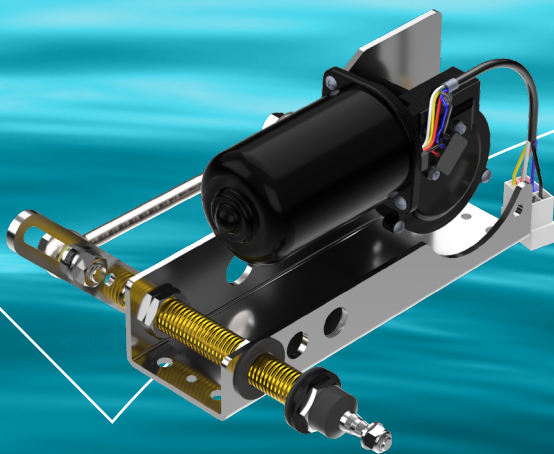


USER MANUAL

Exalto windscreen wiper type 255BSS

**ITEM NO. 211255.35S/211255.65S (12V) -
212455.35S/212455.65S (24V)**



**CLEARLY
THE BEST**



MANUAL WIPER SYSTEMS

Dear Customer,

Thank you for buying our products.

Exalto wiper systems are designed and manufactured to the highest standards for marine applications. We guarantee you a clear view for many years.

Complete range of products

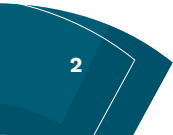
We offer a wide range of wiper systems for all types of vessels, both leisure and commercial. For the leisure market we cover all windows with our LD and MD wipers. For commercial use we have our HD wipers to offer perfect wiping of large window sizes. We also can provide linked or straight line systems. Please see the below table as an overview.

After sales support

We have an excellent after sales support. Our wiper specialists can provide a comprehensive advice to ensure the system works accurately and to your wishes. Should problems occur with the product, it is always our main priority to solve it quickly and accurately, with the help of your local dealer close by you.

Exalto window wiper systems

						
Window height	Up to 1100 mm		Up to 1600 mm		Between 1100-2500 mm	
Nm range	15	23-35	40		55	85-120
Motor series	215	223 232	240		255	285 2120
Arms series	LD (LD)	MD1 (PU)	MD2 (PF)		HD1 (P10)	HD2 (P12)





Safety

1. Introduction

- 1.1 introduction
- 1.2 environmental factors
- 1.3 modified use and warranty conditions

2. Technical data

- 2.1 general
- 2.2 electrical data
- 2.3 mechanical data

3. Installation

- 3.1 preparation
- 3.2 installation of mechanical parts
- 3.3 electrical installation
- 3.4 final installation
- 3.5 washing jet: 2185 & 2111.CPL
- 3.6 wiper cover: 11225

4. Operation and use

- 4.1 preparations for first use
- 4.2 normal operations

5. Maintenance

- 5.1 general maintenance
- 5.2 servicing
- 5.3 changing the wiping arc and park position
- 5.4 disassembly and assembly

6. Troubleshooting

- 6.1 wiper does not work after switching on
- 6.2 wiped area or park position is not correct
- 6.3 motor runs, but arms do not move

7. Drawings and schematics

- 7.1 assembly overview
- 7.2 parts list
- 7.3 connection table
- 7.4 wiring diagrams for switches and control systems

Declaration of conformity



MANUAL WIPER SYSTEMS

Use of the manual

Read the entire manual before installation. In this manual you can find the following expressions and symbols:

Hint!

Gives you advice on how to perform a task more easily.



Attention!

Alerts you to possible problems and safety warnings.

Safety

Exalto windscreen wipers are easy to install, yet a fair amount of technical knowledge (mechanical and electrical) is required of the installer. Please consult the manual or contact your vendor in case of doubt during installation or operation.

Main Precaution

Disconnect all the electric connections of the wiper before making any change to the wiper system.



Safety symbols

An exclamation mark in front of the text warns you, that injury or damage can occur if a procedure is badly performed.



Dangers

The installation and use of Exalto wipers will not inflict any personal dangers or damage, provided that installation is done according to the procedures specified in the manual.

- Never remove covers or other safety provisions, unless maintenance is being performed and all safety requirements are obeyed.
- The installer must provide all necessary covers.
- Always disconnect the electrical power when performing maintenance.

Prevent the installation from being started (accidentally) by others.



Safety provisions

The safety provisions will protect the user against contact with moving, electrical or hot parts. Some of these have to be provided by the installer. There are several safety provisions:

- Cover or panel (obligatory): covers moving parts and electrical connections.
The installer **MUST** provide a self-made cover or place the wiper behind a panel.
- Make sure the wiper has enough ventilation when placing it behind a panel or cover.
- Place a fuse (see specifications) sized to protect the motor.

Safety requirements

Before the Exalto wiper is installed, we strongly recommend the following:

- Read the entire manual before installation.
- Make sure your working environment as well as the wiper parts are clean.
- Check to be sure no parts are missing or damaged.
- Use only high quality tools and have them within reach when installing.
- Handle the parts with care.
- Never install or maintain the wiper with the electrical voltage applied, unless this is specifically mentioned in the manual.
- Clear your tools after installation.

Old and new item numbers

Voltage	Old item number	New item number
12V	211255.35S	11217
12V	211255.65S	11219
24V	212455.35S	11261
24V	212455.64S	13401

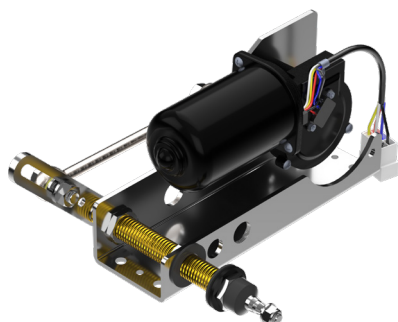
Custom bulkhead thickness available.





1. Introduction

With this user manual we want to guide you in the installation and use of the Exalto windscreen wiper. Please follow all instructions and install all safety provisions.



1.1 Introduction

Exalto windscreen wipers are especially designed to keep working even with the most extreme weather conditions at sea. All external parts are made of corrosion resistant materials. The spindle housings with the self-lubricating bearings are made of naval brass. The wiper is designed to be mounted through the bulkhead above or below the window. The wipe arc is stepless adjustable from 40° to 90°. By standard the model can be supplied for a bulkhead thickness of 35 mm and 65 mm. The matching Exalto MD1 Pendulum arms have adjustable arms between 300 mm and 750 mm in length (suitable for wiper blades up to 750 mm). The wiper arm 2143.1000B is suitable for lengths between 750 mm and 1000 mm in length and suitable for wiper blades 850 mm up to 1000 mm. The motor has insulated earth return.

1.2 Environmental factors

Some materials used in the construction of the wiper motor maybe harmful to the environment (e.g. copper). These parts of the wiper may be re-used or recycled. No harmful substances are released when using or disassembling the wiper.

1.3 Modified use and warranty conditions

All modifications or defects in the product are subject to the Orgalime General Conditions of Sale. Please contact your vendor in case of any questions or if you want to use Exalto wipers in a non-maritime environment or other applications.



2. Technical data

2.1 General

- Product
- Type
- Catalogue numbers

Exalto windscreen wiper
255BSS (Bulkhead fitting, stepless adjustable)
211255.35S, 211255.65S (12 V)
212455.35S, 212455.65S (24 V)

2.2 Electrical data 12 Volt

- Torque (max.)
- Voltage
- Current
- Power consumption (max.)
- Number of revolutions
- Recommended cable
- Recommended fuse
- Grounding

55 Nm
12 V
7 A
85 W
Low speed 38 rpm, high speed 60 rpm
5 wires, 1½ mm² (16 g) or 2½ mm² (14 g) up to 10 m long
8 A slow blow
Insulated earth return

Electrical data 24 Volt

- Torque (max.)
- Voltage
- Current
- Power consumption (max.)
- Number of revolutions
- Recommended cable
- Recommended fuse
- Grounding

55 Nm
24 V
4 A
96 W
Low speed 38 rpm, high speed 60 rpm
5 wires, 1½ mm² (16 g) or 2½ mm² (14 g) up to 10 m long
6 A slow blow
Insulated earth return

2.3 Mechanical data

- Dimensions
- Shaft diameters
- Recommended drill hole size
- Mounting
- Bearing
- Wiper arms
- Wiper blades
- Wipe arc
- Weight

L x w x h = 250 x 127 x 126 mm
Drive shaft Ø 20mm no support shaft
1x Ø 21mm
Through bulkhead or glass (35 mm and 65 mm)
Bronze housing, self-lubricating
Model MD1 Pendulum up to 750 mm
or HD1 Pendulum up to 1000 mm
Up to 1200 mm
Slotted lever 40°-90°, stepless adjustable
Approx. 4,80 kg



3. Installation

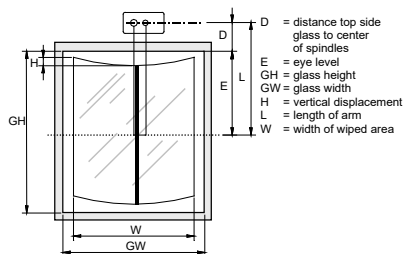
Before starting the installation read the chapter on safety. Check before installation that all parts are present and undamaged. In case of errors, contact your vendor.

3.1 Preparation

The complete wiper, with packaging, can be handled and transported by hand. Leave the wiper in the packing, until you are ready to install it; this will reduce the risk of damage and loss of parts. Make sure all parts, tools and other means are ready.

3.2 Installation of mechanical parts

1. The wipe arc of your wiper is not pre-set unless specified in the order and manufacturing process. Please follow steps described in [paragraphs 5.3](#) and [5.4](#) to set the wiping arc prior to installation.
2. Rough determination of wiping arc and wiper blade. With this method the wiping arc and the wiper blade length can roughly be determined. Please contact your vendor to calculate your configuration more accurately.



- Determine length of pantograph arm (L):

$$L = E + D$$

- Get the maximum wiped area width (W):

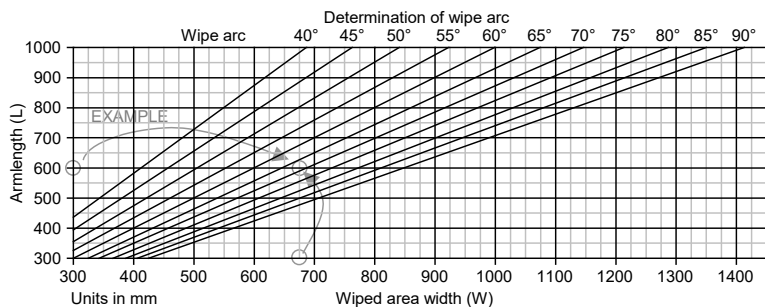
$$W = 0.9 * GW$$



Attention!

Ensure a safety margin of 50 mm between the edge of the window and the wiping area.

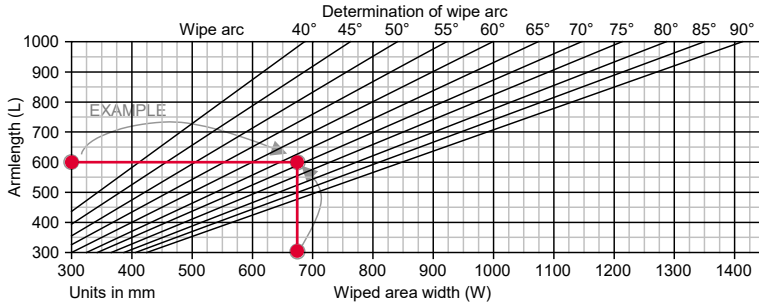
- Find the intersection of L and W in the diagram below:





Example: You have a **600mm** arm and a width wiping area of **675mm**.

- On the vertical axis, find the arm length of 600mm.
- On the horizontal axis, find the width of 690mm.
- Find the intersection to get the corresponding angle. In this case it is **40°**.



- Find in the table below the vertical displacement of the blade (H):

Determining the vertical displacement of the wiper blade

Armlength (L)	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000
40°	19	21	25	26	30	34	37	40	43	45	48	51	54	57	60
45°	23	27	30	35	38	42	46	50	53	57	61	65	68	72	76
50°	26	33	36	43	47	52	56	61	66	70	75	80	84	89	94
55°	34	40	45	51	57	62	66	74	79	85	90	96	102	107	113
60°	40	47	54	60	67	74	80	87	94	100	107	114	121	127	134
65°	47	55	63	71	79	86	94	102	110	117	125	133	141	149	157
70°	55	63	73	81	90	100	109	118	127	136	145	154	163	172	181
75°	62	73	83	93	104	114	124	135	145	155	165	176	186	196	207
80°	70	82	94	105	117	129	140	152	164	175	187	199	211	222	234
85°	79	92	105	119	132	145	158	171	184	197	210	223	236	250	263
90°	86	103	117	132	146	161	176	190	205	220	234	249	264	278	293

Units in mm

Vertical displacement of the blade (H)

Please contact your vendor to calculate your configuration more accurately.

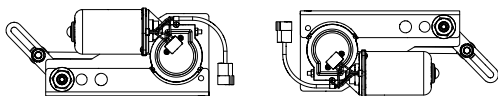
Or visit: <https://exaltowipercalculator.com/>

Now the wiper blade length can be calculated: **Length of wiper blade = 0.9 * 2 * (E-H).**

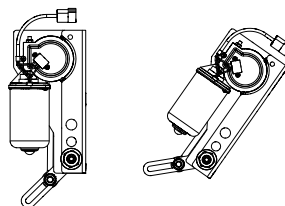
MANUAL WIPER SYSTEMS

- Determine the place where the wiper is to be installed. The wiper can be installed above or below the window. The position of the spindles must be placed horizontally (see below).

Correct



Not correct

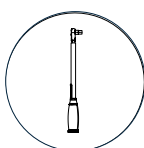


Attention!

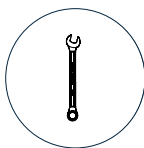
If applicable, attached the cover first (See 3.6). When installing the wiper, reserve space for the housing or cover.

- Place the windscreen wiper in the pre-drilled hole of the bulkhead (see below). Pre-drilled hole size is 1x $\varnothing$ M20. A rubber sealing gasket must be placed at both sides of the bulkhead. A secondary fixing is required and we advise to bond or mechanically install a secondary fixing at the opposite end of the housing (clearance for M6). Use the torque wrench to secure the hex nut to the bulkhead and the spanner for the M8 nut.

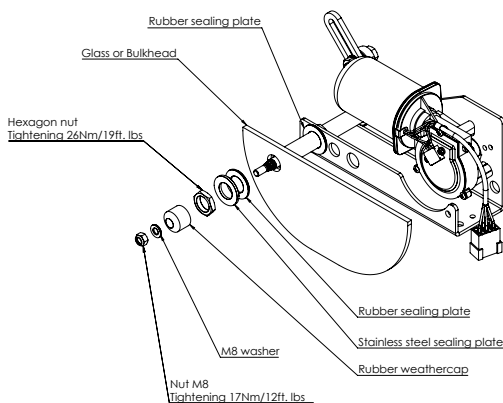
Tools



Torque wrench 27mm



Spanner 13mm



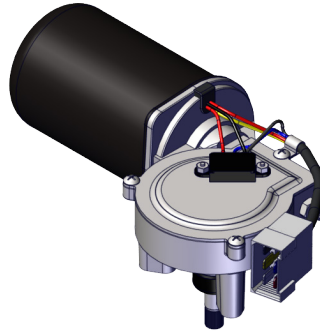


Attention!

Do not fit the wiper arm before finishing the electrical connections.

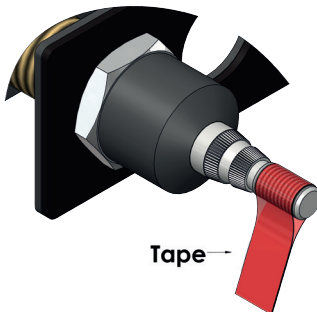
3.3 Electrical installation

1. Install the wiper switch in the dashboard.
2. Connect the wiper to the ship's electrical system. Use a cable with 5 wires with a diameter of at least $1\frac{1}{2}$ mm² (16 g) up to a maximum length of 10 m. Use larger diameters when using longer cable lengths.
3. Fit a slow blow fuse of 8 A (12 Volt) or 6 A (24 Volt) in the main cable (positive).
4. Connect the switch to the wiper (refer to the switch manual for installation).



3.4 Final installation

1. Switch on the power and test the motor briefly. Wait until the motor stops after turning off the switch. The motor will be in park position ([see figure under point 5.3.2](#)).



Hint!

If you have doubts regarding the park position, make a vane with tape to simulate the position of the arms.



Attention!

Attach wash nozzle first before the wiper blade if it comes separately ([see 3.5](#)). This wiper model 255 is suitable for wiper arms model MD1 Pendulum or HD1 Pendulum up to 1000 mm and wiper blades up to 1200 mm.



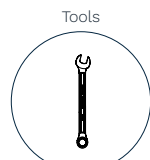
MANUAL WIPER SYSTEMS

2. Install the wiper blade to the arm. Tighten the nuts to the correct torque (7Nm/5.16ft.lbs).



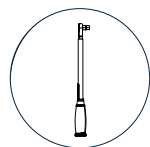
Attention!

Certain blades include an arrow to indicate the proper orientation. Always follow this marking when installing the blade.

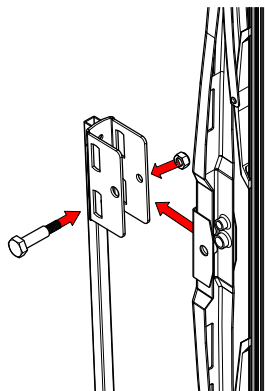
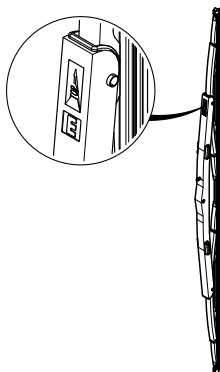


Tools

Spanner 13mm



Torque wrench 10mm

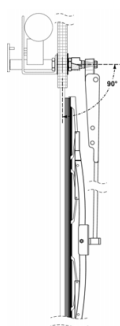


3. Place the wiper arm and blade assembly on the shafts. Fasten the nuts loosely onto the shafts.

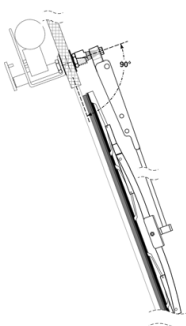


Attention!

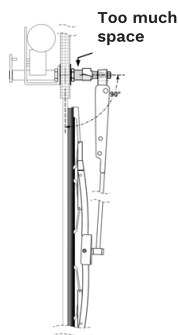
To ensure the arm has the right spring pressure, install the wiper arm in such a way that the shaft makes a 90° angle with the window. Please install spacer(s) (if provided) in the inside when there is too much space between the bulkhead and the rubber weather cap.



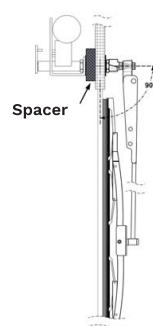
Correct



Correct



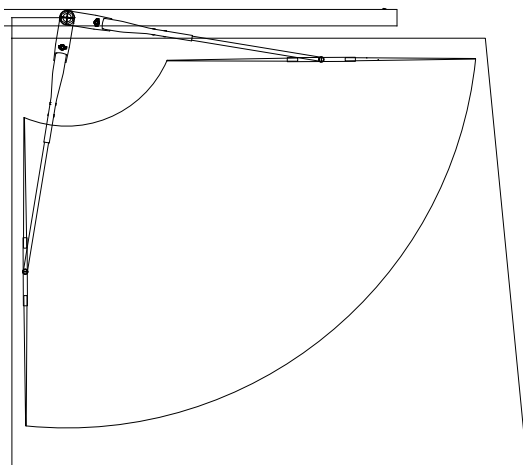
Not correct



Correct



For pendulum arms, it is highly recommended to position it in a horizontal direction, parallel to the edge of the window.





MANUAL WIPER SYSTEMS

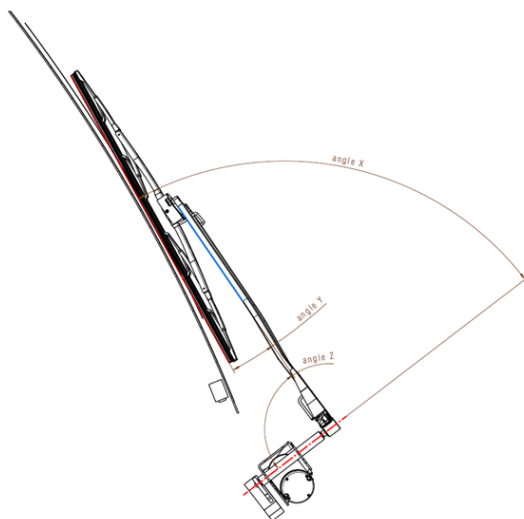
4. Installation to a curved window are guided by the following: (see below).

- Angle X (angle of the spindles relative to the window):
Minimum 85°, Maximum 105°
- Angle Y (angle of blade relative to the wiper arm): Minimum -5°, Maximum +5°



Attention!

The blade cannot tilt more that 8° in the bladeclip, 5° in both directions is guaranteed.

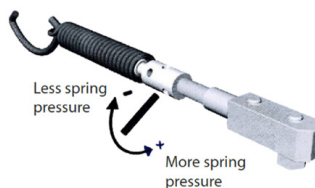


- Angle Z (angle of arm compared to the spindles): Minimum 80°, Maximum 95° (more angle affects the spring pressure too much).

For heavily curved windows, it is important to use multiple wipers with a limited wiping angle. All of which only go over the top of the curvature. So not a full sweep including the side with one wiper but multiple. One wiper will result negatively on the lifespan due to extra wear.

5. The spring in the pantograph wiper arm are set at a standard pressure for the range of length the arm is supplied as. However, in certain applications, increased or decreased spring pressure is required. This can be obtained by rotating the adjustment mechanism with a pin until the required spring pressure is achieved (see illustration).

As a standard, all MD2 and HD1 (P10) arms have two springs for durability.



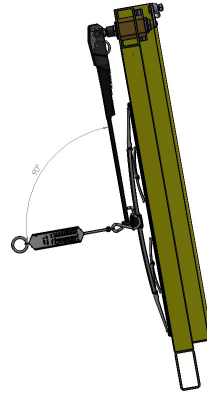


Note

It is recommended that this is done in gradual steps, as over tightening the spring pressure is not advised. As a starting point you can also use the following formula:

- Leisure boats: Springpressure (N) = length wiperblade (mm) x 0,01;
- Work boats: Springpressure (N) = length wiperblade (mm) x 0,02;
- Please measure the correct spring pressure with a tensioner gauge (see illustration).

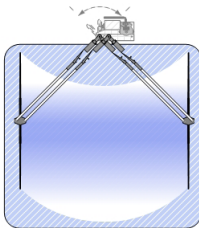
This is a guideline and no rights can be derived from it.



Attention!

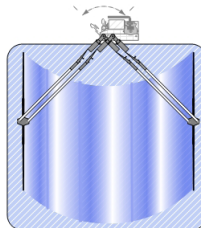
Only wiper arms 2142.BAS & 2142.SAS have the pins which allows pressure adjustments.

Too less springpressure



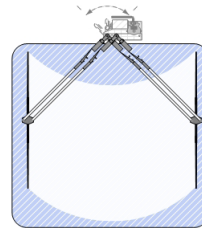
Not all the water is wiped from the window

Too much springpressure



Wiperblade jerks back and forth; no smooth wiper movement

Correct springpressure



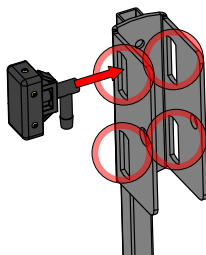
6. Wet the window. Switch on the power and test the motor briefly again to check the wiped area.
7. When the wipe arc is correct, adjust the position of the arm if necessary. Tighten the nuts of the arm to the correct torque (17Nm/12ft.lbs).



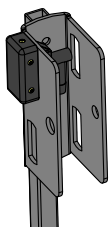
MANUAL WIPER SYSTEMS

3.5 Washing jet: 2185 for HD1 Pendulum

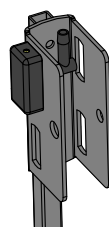
1. Insert the wash jet into the allocated desired slot of the blade clip. **The jet position must be in front of the wiper blade from startup position** so water is applied before the blade sweeps. Two types of washing jet available (2185 & 2185L).



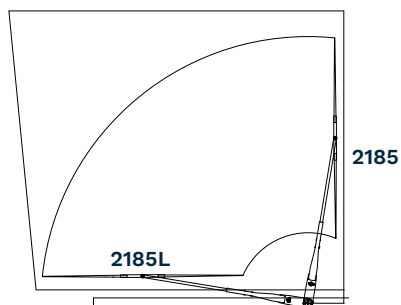
Correct



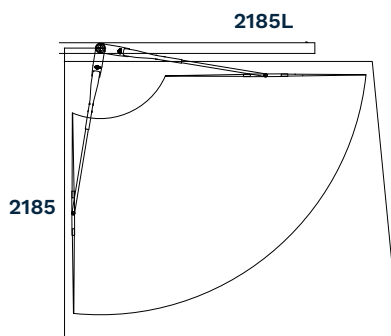
Not correct



Parking position

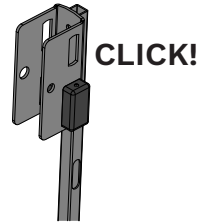


Parking position

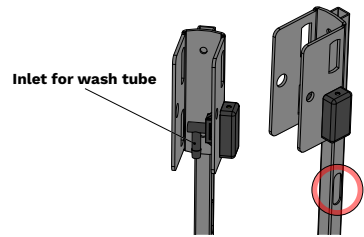




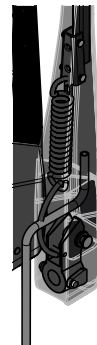
2. Push it firmly until you hear a click.



3. Connect the 2154 tubing to the inlet. Then run the wash tube through the inside of the wiper arm. Entry via slot and exit via the end of the box section of the wiper arm.



4. Now with the tube running out of boxing place under the spring assembly in the gallery and out by the spring hook.

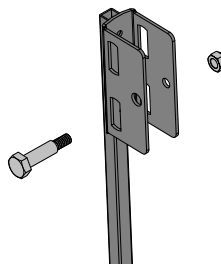




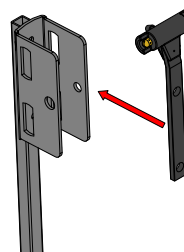
MANUAL WIPER SYSTEMS

3.5 Washing jet: 2111.CPL for HD1 Pendulum

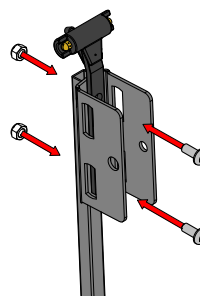
1. Remove the lock nut and shoulder bolt of the wiper arm.



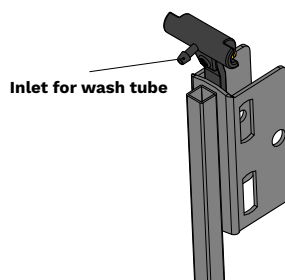
2. Place the washing jet to the blade clip.



3. Secure the washing jet with 2x M5 bolts and nuts (if applicable).



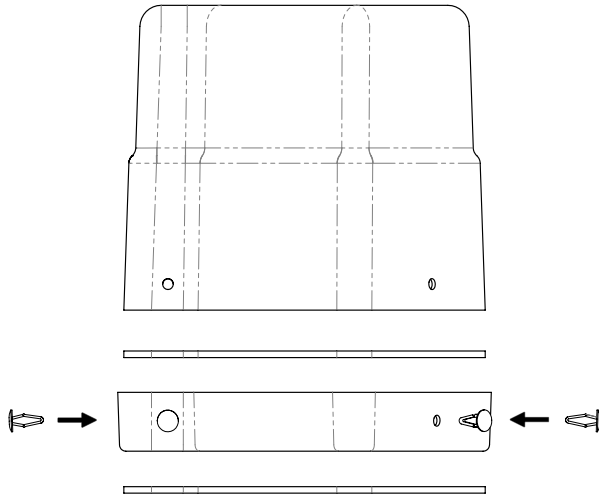
4. Connect the tubing to the inlet of the washing jet. Run the tube through the inside of the wiper arm and out by the spring hook ([see 3.5 2185 step 3 and 4](#)).





3.6 Wiper cover: 11225/2115.255 (black)

A wiper cover can be provided to protect the wiper motor. The 255BS motor cover kit consists of a two piece cover (base plate and motor cover) and all the necessary parts to install the cover, including: wiring glands, plastic rivets and sealing plates.





MANUAL WIPER SYSTEMS

A complete cover kit consists of:

No.	Description	Old part nr	New part nr
1	Main cover and base plate	2115.255.001	11226
2	Sealing plates	2115.255.002	11227
4	Plastic rivets to secure cover	2198.58	11753
1	Cable gland 6mm flexible tubing	2198.47	11750
1	Cable gland 9mm for wiring	2198.46	11749

Instruction:

1. Place one sealing plate on the motor side of the base plate.
2. Insert the wiper into the sealing gasket and base plate.
3. Apply the second sealing plate to the outside of the base plate. The motor, base plate and gaskets need to make a watertight seal.
4. Install the wiper and base plate assembly to the bulkhead ([see 3.2](#)).
5. Before fitting the main cover, determine the location of the two cable glands; one for the electric cable and one for the washing system (if used).
6. Drill a 12 mm ($\frac{1}{2}$ ") hole for the cable gland for the electric cable and push the gland into place.
7. Feed the electric cable through the gland.
8. Drill a 9 mm ($\frac{3}{8}$ ") hole for the gland for the flexible tubing (only in case a washing nozzle is fitted) and push the gland into place.
9. Feed the flexible tubing through the cable gland and slide the main cover into place.
10. Secure the main cover to the base plate by pressing the three plastic rivets into their respective holes. The sealing gaskets are made of soft rubber and some pressure may be required to make the holes matching.

Note

A 100% water tightness of the cover cannot be guaranteed. It is advised that a small hole be drilled in the lowest point of the cover (determined after installation), allowing any water that may have entered the cover to drain out.



4. Operation & Use

4.1 Preparation for first use

When the wiper has been installed and adjusted, the system can be prepared for first use. We recommend a thorough inspection of the system to ensure proper operation.

Check:

- there are no leaks where the shafts go through the bulkhead by conducting a hose test.
- the wiping arc cleans the entire window.
- the park position is correct.

If the wiping arc or the park position is wrong, adjust them again. Follow the procedure in [paragraph 5.3](#).

4.2 Normal operation

All Exalto windscreen wipers are provided with the following functions:

- low speed
- high speed
- self parking.

Do not use the wiper on a dry window; excessive wear of the blades and the motor will occur in this case. Because of the wide variety of wiper switches, refer to the user manual for the installed switch to learn about the functions of that specific switch. In the back of this manual you will find some general controls and its wiring instructions.



5. Maintenance

5.1 General maintenance

To keep the Exalto wiper in good condition, you are advised to:

- clean wiper arms and blades with fresh water after every journey in salt water (to prevent salt from clogging moving parts).
- never use the wiper on a dry window.

5.2 Servicing

As long as the wiper system functions normally and is kept in good shape (see paragraph 5.1), servicing the motor is not necessary. Check yearly (monthly when used intensively) if the wiper blades are worn. Replace blades when worn or when the blades leave many stripes across the glass. In case of failure or adjustments, have servicing done solely by qualified mechanics. In [chapter 6, Troubleshooting](#), a list is given of possible problems and their solutions.

5.3 Changing the wiping arc and park position

If the wiped area is not optimal, the wipe arc and park position can be changed.



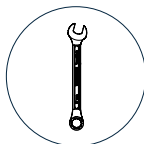
Attention!

Always disconnect the electronics before opening the housing.

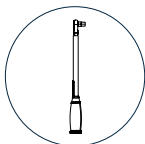
5.3.1 Adjusting the wipe arc

1. Remove the wiper arms from the shafts.
2. Loosen the M10 nut in the slot of the wipe shaft lever.
3. Move the screw in the slot from the shaft lever away from the shaft for a smaller and towards the shaft for a larger wipe arc (see figure on the right).
4. Fasten the M10 nut again (33Nm/241ft.lbs).
5. Place the motor lever in the desired park position (see [paragraph 5.3.2](#)) and secure it.

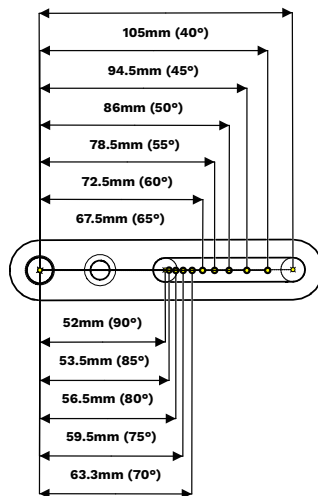
Tools

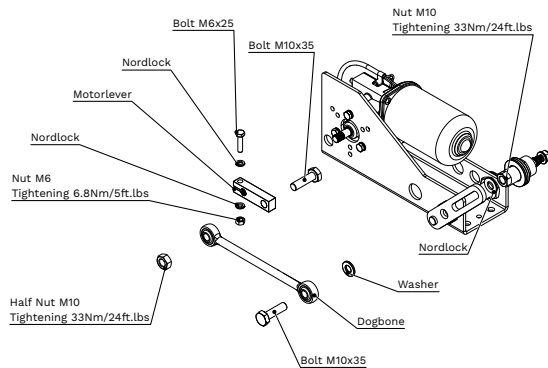


Spanner 17mm



Torque wrench 17mm

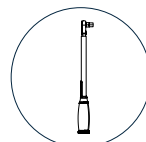




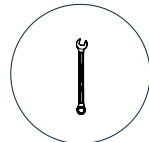
5.3.2 Adjusting the park position

1. Loosen the M6 nut of the motor lever (see figure above).
2. Place the motor lever in such a way that it forms an almost straight line with the connection lever (see drawing below).
3. Tighten the motor lever well (6.8Nm/5ft.lbs) and secure the wiper in the bulkhead.
4. Run the motor briefly to check performance.
5. Install the wiper arm in the correct parking position.

Tools

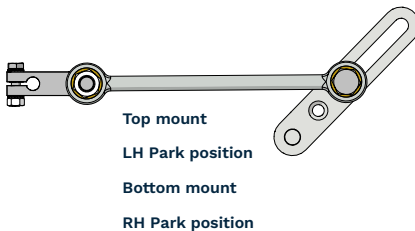


Torque wrench
10mm

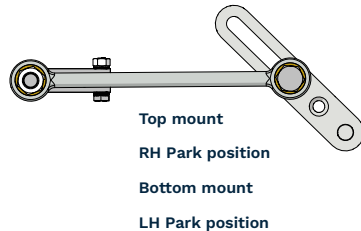


Spanner 10mm

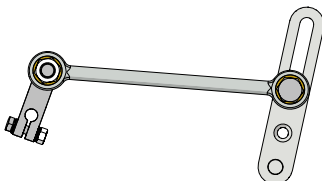
Correct



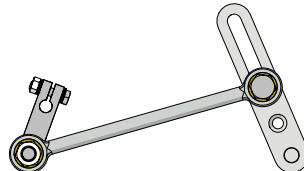
Correct



Not correct



Not correct



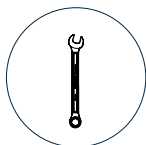


MANUAL WIPER SYSTEMS

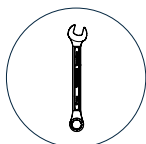
5.4 Disassembly and assembly

Prevent injuries when disassembling by disconnecting the wiper from the power supply. Keep all necessary tools within reach and remember the chapter on safety. Provide protective packaging, if you're going to store or transport the wiper assembly.

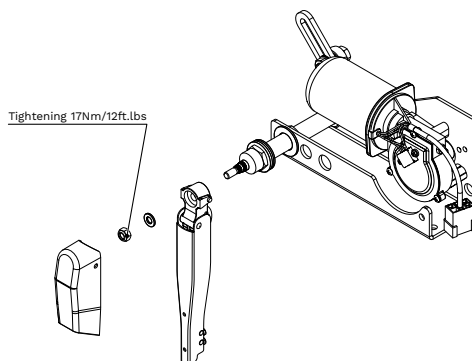
Tools



Spanner 13mm to disassemble the wiper arm



Spanner 27mm to disassemble the wiper unit from bulkhead



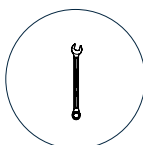
5.4.1 Removing the wiper assembly from the bulkhead

1. Disconnect all the electric connections to the wiper.
2. Remove the wiper arms (see above).
3. Remove the nuts ([see 7.1](#)) and plates on the outside.
4. Remove the wiper from the holes in the bulkhead or glass.
5. If you want to replace the wiper, follow [chapter 3](#).

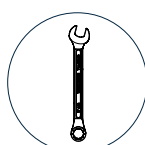
5.4.2 Disassembling the motor lever

1. Disconnect all the electric connections to the wiper.
2. Remove the wiper from the bulkhead (see 5.4.1).
3. Unscrew the nut (see below) and bolt on the shaft and remove the lever.
4. For adjusting the wipe arc, follow [section 5.3](#).

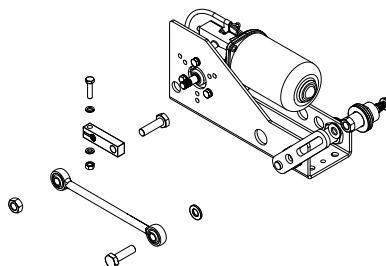
Tools



Spanner 10mm



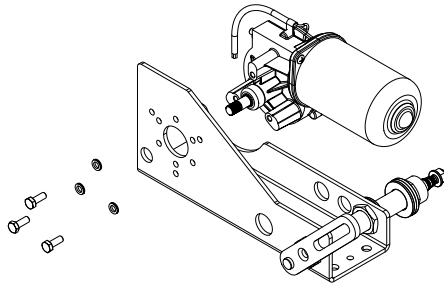
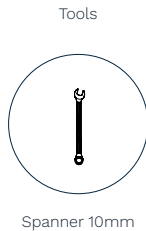
Spanner 17mm





5.4.3 Removing the motor from the wiper assembly

1. Disconnect all the electric connections to the wiper.
2. Remove the wiper arm ([see 5.4.1](#)).
3. Disassemble the motor lever from the motor.
4. Unscrew the three bolts and washers of the motor (see below) and remove the motor.
5. When replacing, bolt the motor on the housing and follow [section 5.3](#) to install the motor lever and set to the correct park position.





6. Troubleshooting

In this chapter, several malfunctions are mentioned combined with possible causes and solutions. Please leave servicing to qualified mechanics.

6.1 Wiper does not work after switching on

• Possible causes:

1. Wiper switch is not working properly.

Solution: *Test and replace it. Check if the current is (and keeps being) too high.*

2. Burned or incorrectly sized fuse.

Solution: *Test and replace it. Check if the current is (and keeps being) too high.*

3. Electrical connections are wired incorrectly or might be damaged.

Solution: *Measure the voltage across the motor and check all connections are correct.*

4. The wiper motor has failed.

Solution: *Replace the motor and check for excessive drag or high current.*

6.2 Wiped area or park position is not correct

• Possible causes:

1. The wiper arm was placed without parking the motor first.

Solution: *Remove the wiper arm. Run the motor to the park position and re-install the arm.*

2. The wipe arc is set wrong or has changed due to high loads (e.g. spring pressure of arms too high, excessive drag).

Solution: *Determine the wiping arc if needed ([see paragraph 3.2](#)) and set the wiping arc again ([see paragraph 5.3](#)).*

3. The wires are connected incorrectly.

Solution: *Check and reconnect the wiring ([see the scheme in paragraph 7.3](#)).*

6.3 Motor runs, but the wiper arm does not move

• Possible causes:

1. Mechanical joints are loose.

Solution: *Replace worn parts or tighten as required.*

2. Parts are broken.

Solution: *Replace broken parts, re-adjust as required.*

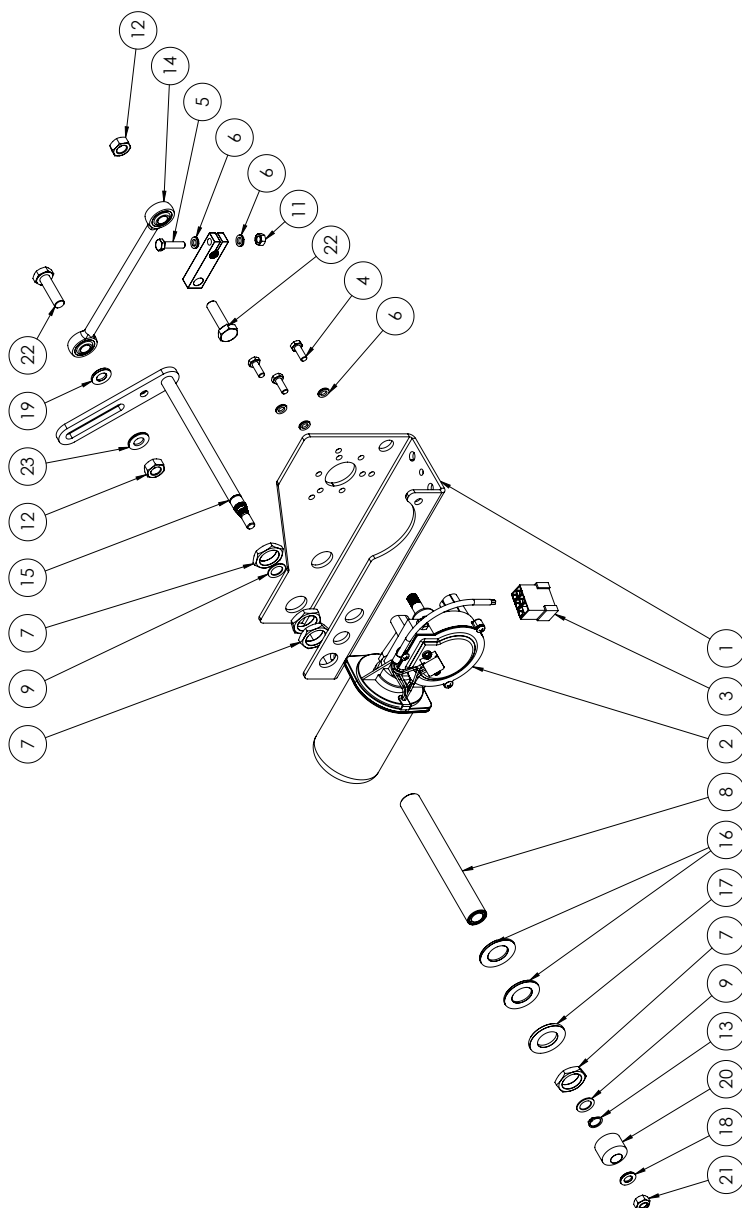
3. Splines of shafts are worn

Solution: *Replace all loose, broken or worn parts and adjust as required.*



7. Drawings & Schematics

7.1 Assembly overview





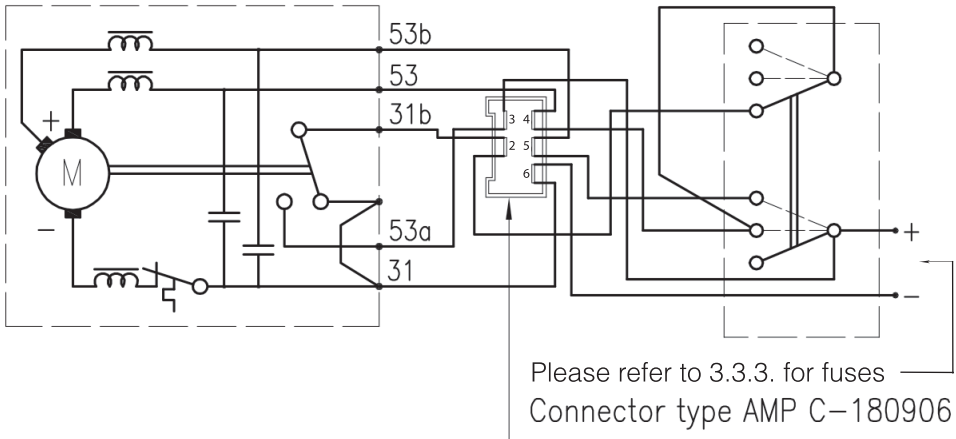
MANUAL WIPER SYSTEMS

7.2 Parts list

Pos	QTY.	Description EN	Old part nr	New part nr
1	1	Wiper housing for 255BS	2197.035	11671
2	1	Exalto Motor 12V 55Nm RHD	2100.1255RHD-A	10598
	1	Exalto Motor 24V 55Nm RHD	2100.2455RHD_A	10682
3	1	Plug for 223BD/223BS	2178.003	11603
4	3	Hexagon head bolt s.s. M6x16 (A4)	0933A406016	10143
5	5	Hexagon head bolt s.s. M6x25 (A4)	0933A406025	10144
6	5	Lock washer 6mm	2100.413	10749
7	4	Nut M20x1	2100.350	10709
8	1	Bearing house 255BS bh = 35mm	2197.157	11725
	1	Bearing house 255BS bh = 65mm	2197.187	11727
9	2	Plain washer s.s. M12x1,0	2100.400	10745
10	1	Motor lever L=36,3mm for 255BS	2197.081_B	11701
11	1	Nut s.s M6 A4 din934	0934A406	10158
12	2	Nut s.s M10 A4 din934	0934A410	10160
13	1	Circlip 12mm	0471A2012	10118
14	1	Connecting rod Ø10 L=175mm	2100.939	10842
15	1	Spindle with lever and pin bh = 35mm	2197.103_A	11717
	1	Spindle with lever and pin bh = 65mm	2197.104_A	11718
16	2	Rubber ring Ø36.5×21×2mm	2197.095	11715
17	1	Ring-DIN125A-A4-M20	0125A420	10036
18	1	Ring-DIN125A-A4-M8	0125A408	10033
19	1	Ring-DIN125A-A4-M10	0125A410	10034
20	1	Weathercap M20	2100.361	10717
21	1	Self locking nut M8	0985A408	10174
22	2	Hexagon bolt, Din933-A4-M10x35	0933A410035	10153
23	1	Lock ring M10x21mm	2100.412L	10748

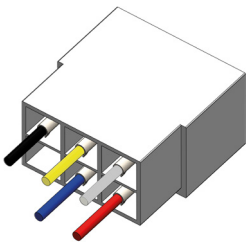


7.3 Motor Wiring Schematic - Connection data



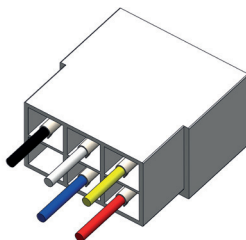
7.4 Wiring diagrams for switches and control systems

Exalto wiper motors can be connected through a wide variety of simple switches to complex controllers. Below you will find some connection wiring diagram examples of Exalto switches and controllers. Please refer for detailed instructions to the specific switch or controller manual.



≤ 2025 old configuration

Function	Polarity	Switch code	Cable
High speed	+	H	White
Low speed	+	L	Yellow
Negative	-		Black
Stop - self park		P	Blue
Positive	+	B	Red



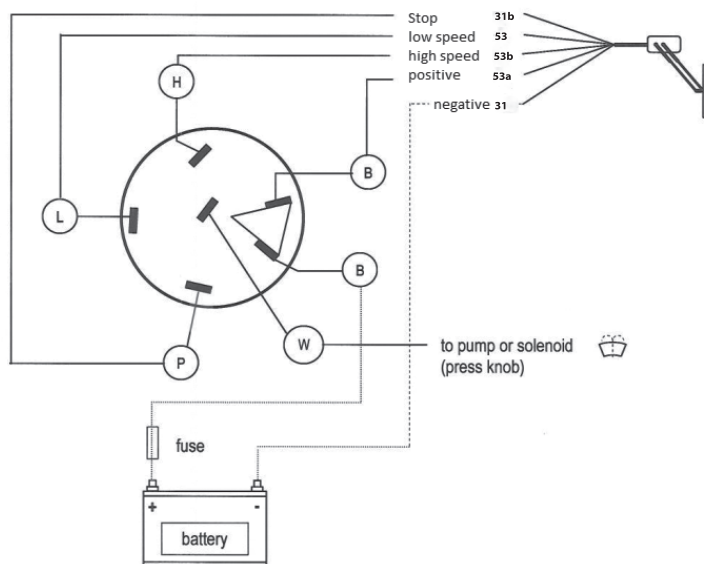
≥ 2026: updated specification

Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red



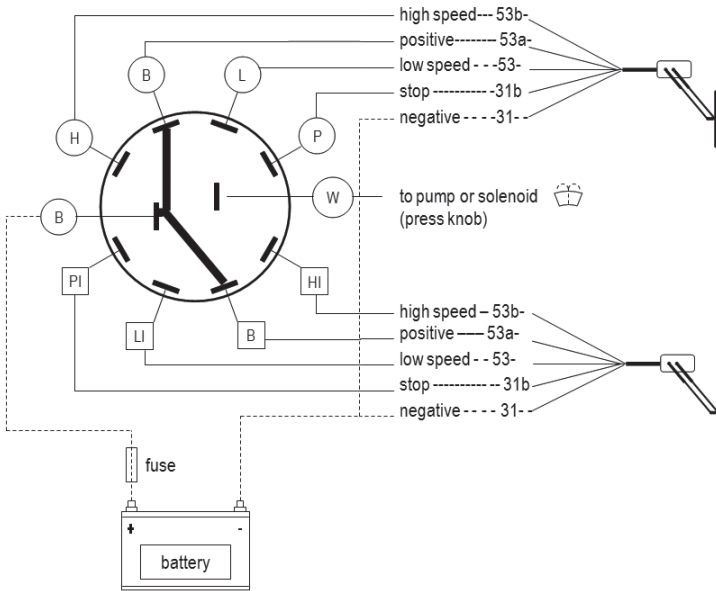
MANUAL WIPER SYSTEMS

Switch 11302/2134 - 11303/2135:



Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red

MANUAL WIPER SYSTEMS



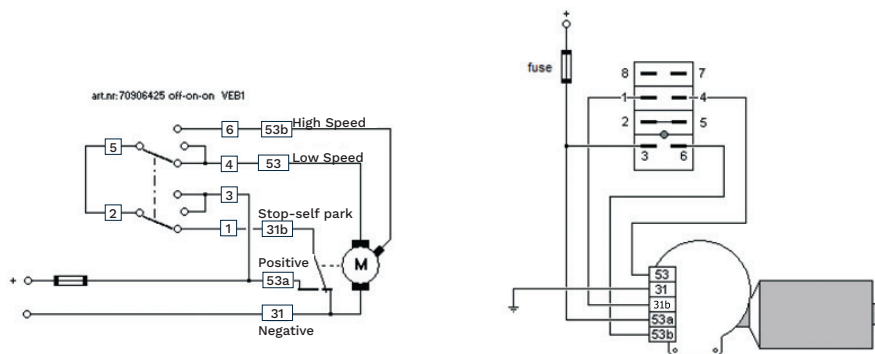
Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red



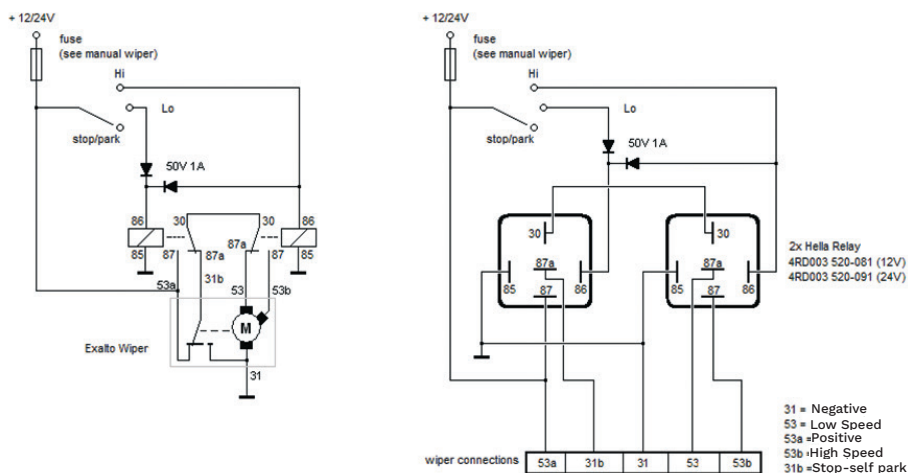
MANUAL WIPER SYSTEMS

Carling switching VEB1:

(Exalto number 70906425.SET) as per following details which is wiper switch specific.



For a standard 3 stage switch of Carling or alternative this scheme below has to be used. This scheme can also be used for the case of digital switching modules with only simple output channels.

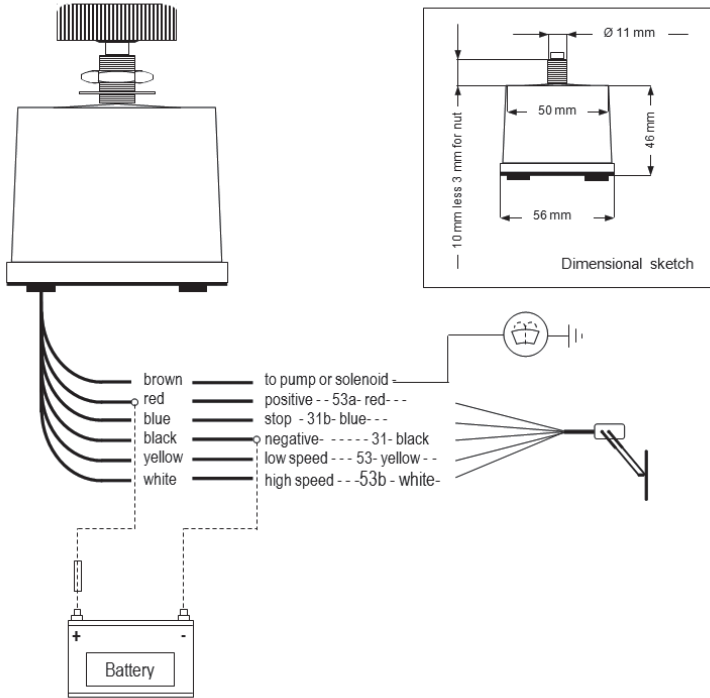


Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red



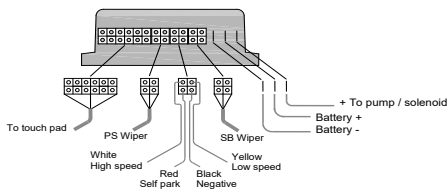
Switch 11459/2158 - 11505/2159:

Press to activate pump or solenoid

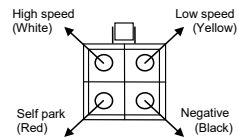


Please refer to the instruction manuals as supplied with the units for motor wiring.

Switch panel CT3EX:



Connector for wiper on relay box



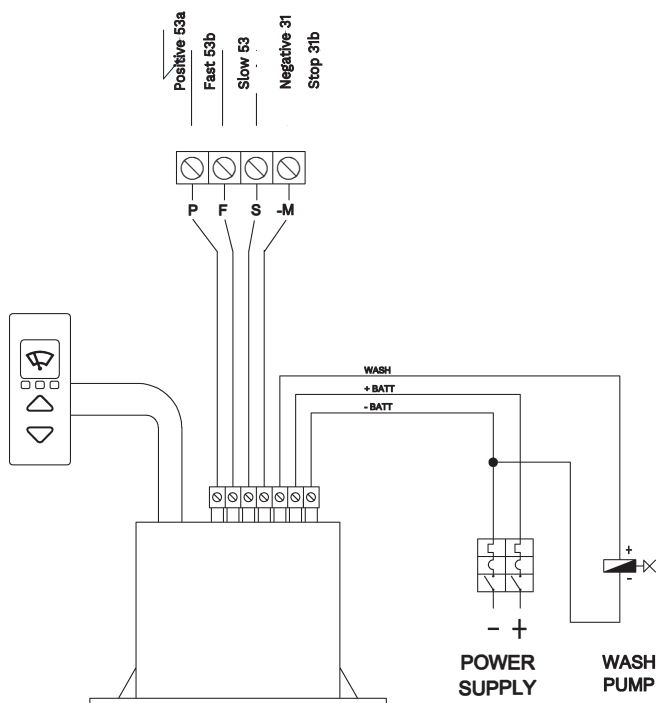
Viewed from cable side of connector

Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red



MANUAL WIPER SYSTEMS

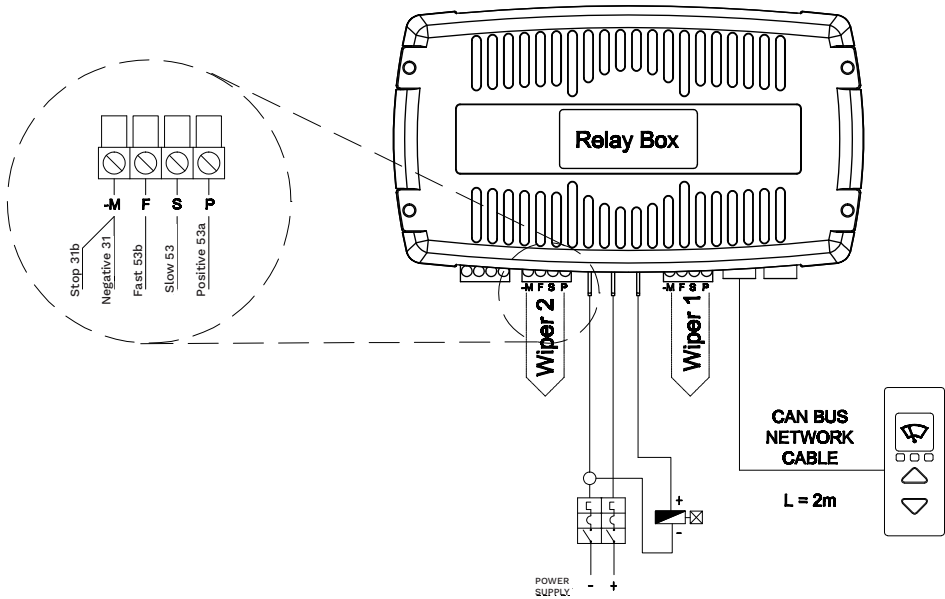
Switch 11078/210341P:



Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red



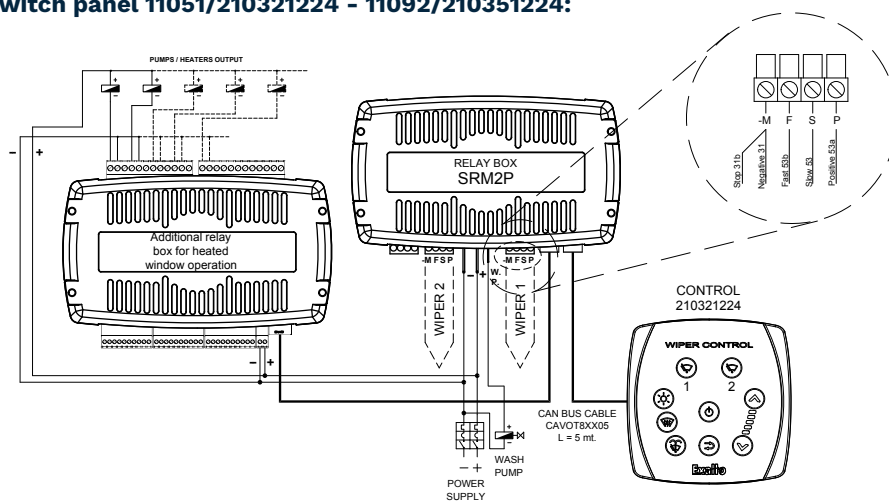
Switch 11085/210342P:



Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red

MANUAL WIPER SYSTEMS

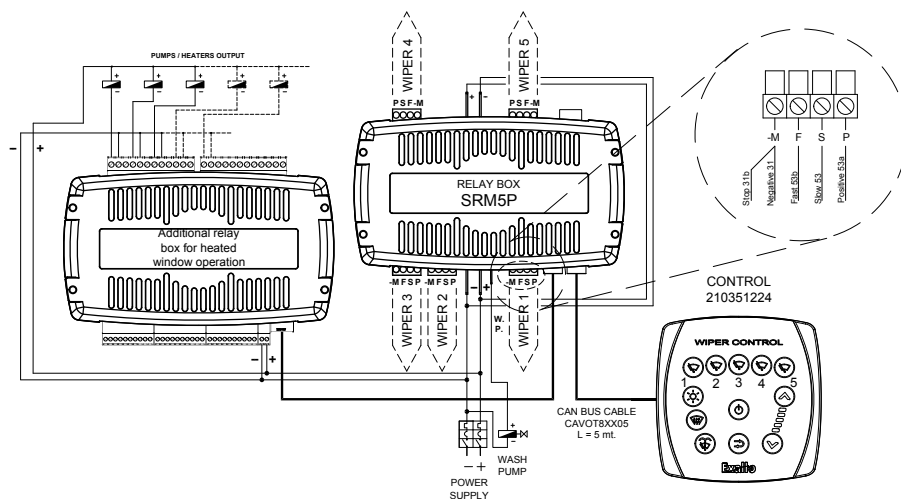
Switch panel 11051/210321224 - 11092/210351224:



Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red

MANUAL WIPER SYSTEMS

Additional relay box for pumps/heaters is not supplied in standard equipment.

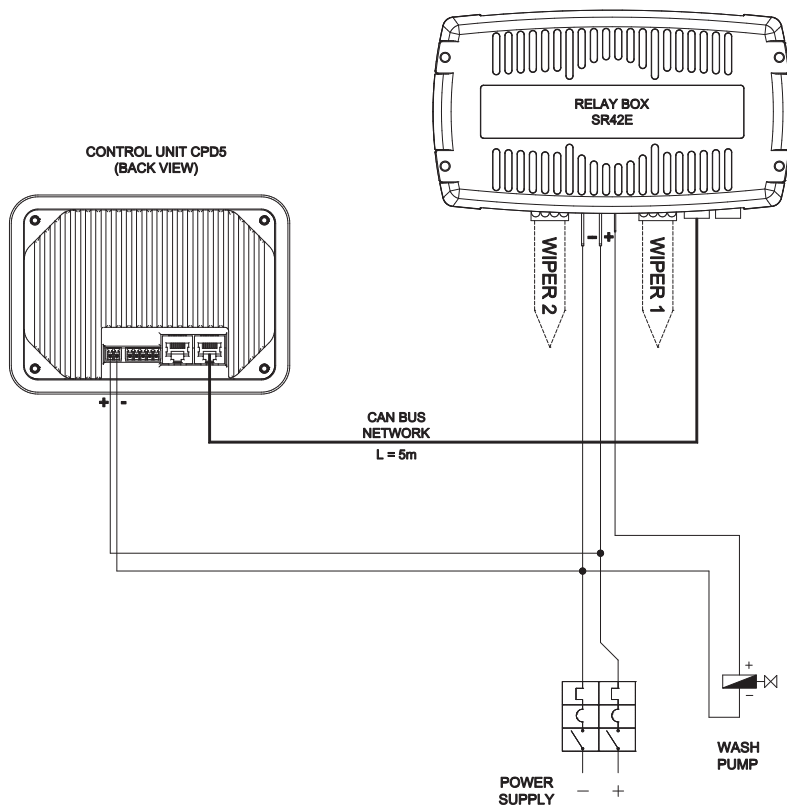


Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red



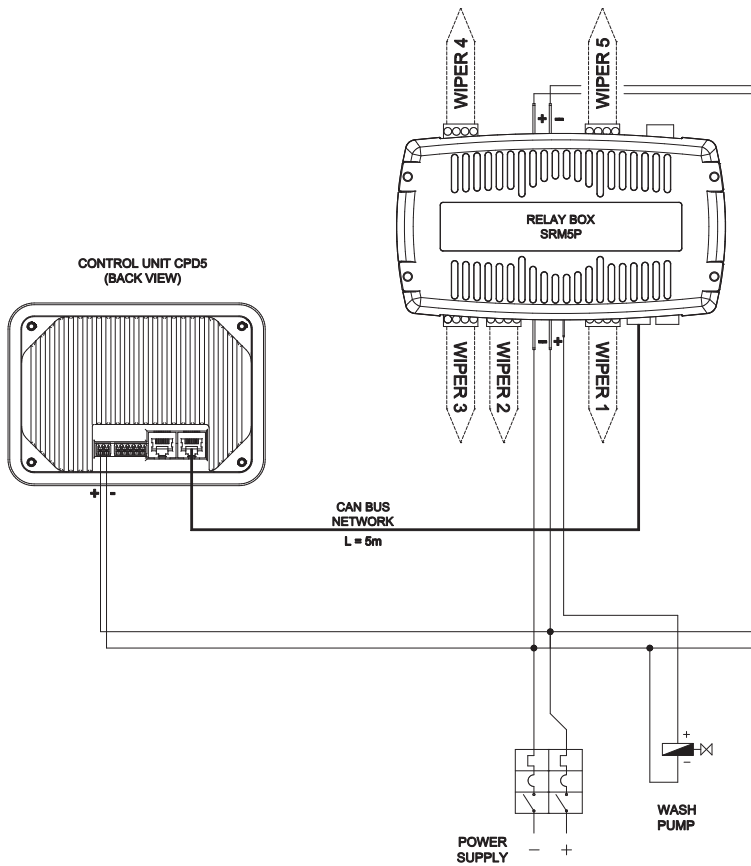
MANUAL WIPER SYSTEMS

Control panel CPD5:



Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red

MANUAL WIPER SYSTEMS



Function	Polarity	Motorcode	Switch code	Cable
High speed	+	53b	H	White
Low speed	+	53	L	Yellow
Negative	-	31		Black
Stop - self park		31b	P	Blue
Positive	+	53a	B	Red



CLEARLY THE BEST

Hereby declares that Exalto windscreen wiper type 255BS complies to the following harmonised standards:

Pleasure yachts electric systems

- NEN-EN-ISO 10133:2017 Extra-low voltage D.C. installations (regarding color codes)

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